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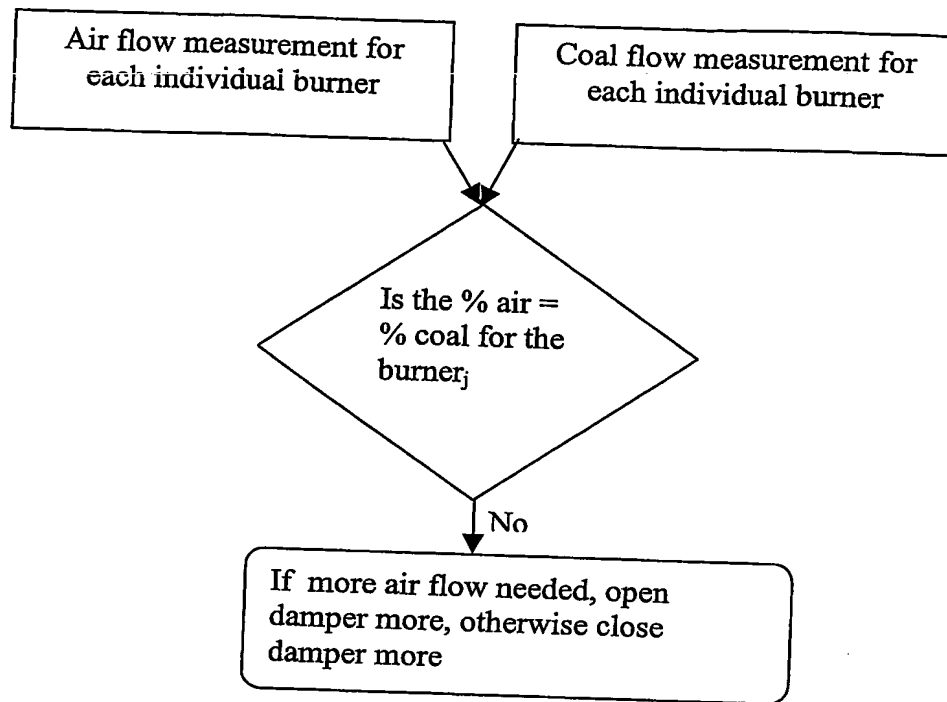


Fig. 1

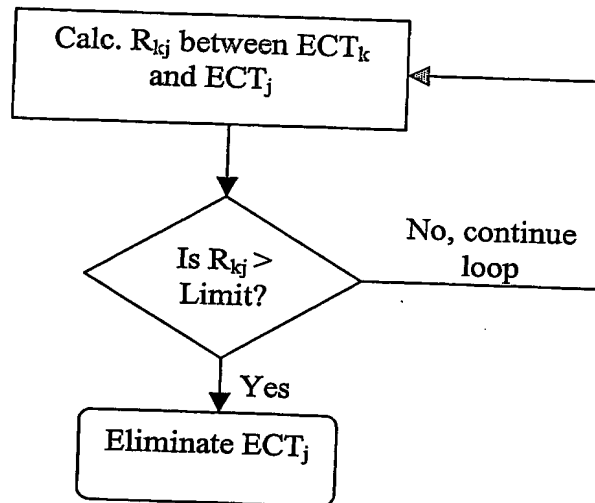


Fig. 2

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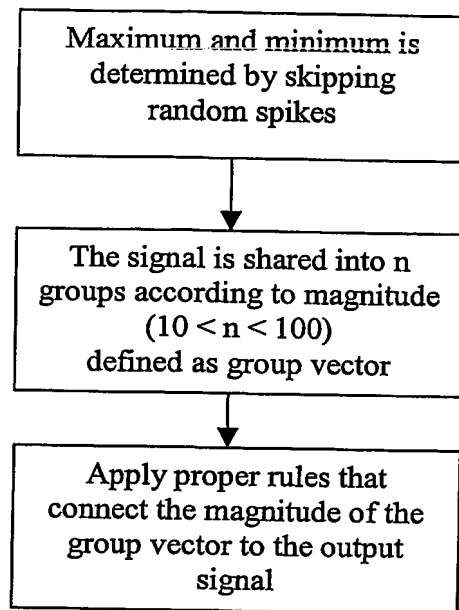


Fig. 3

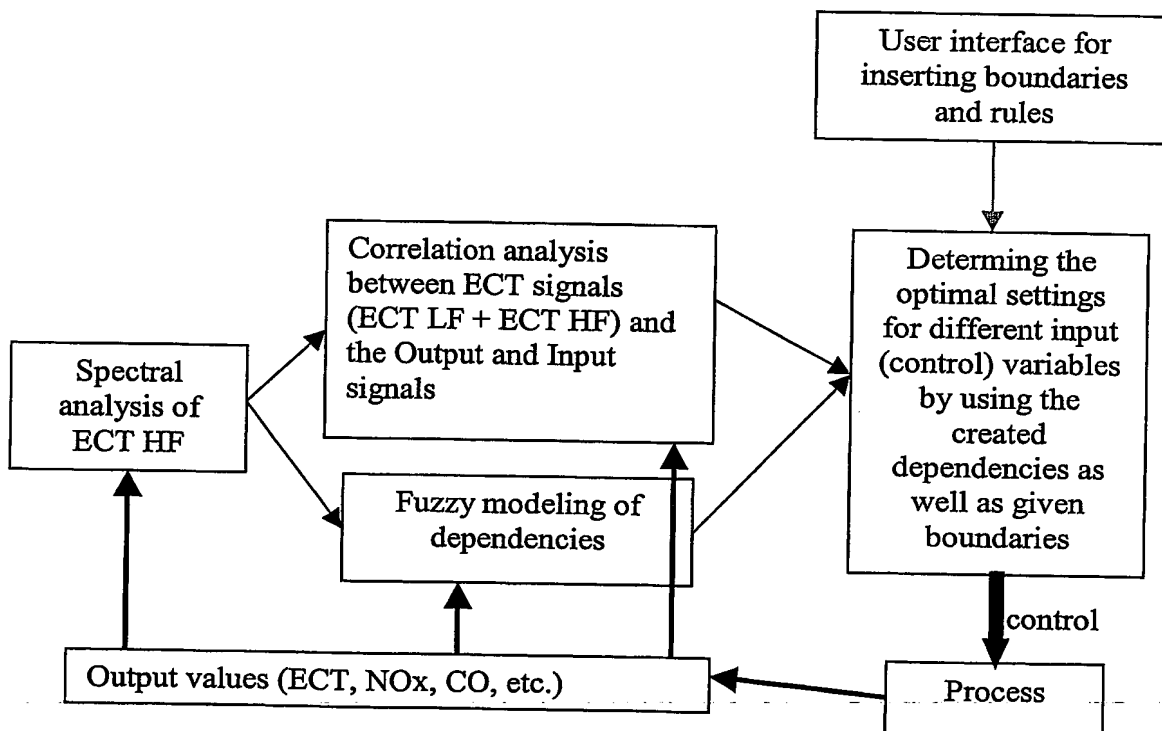


Fig. 4

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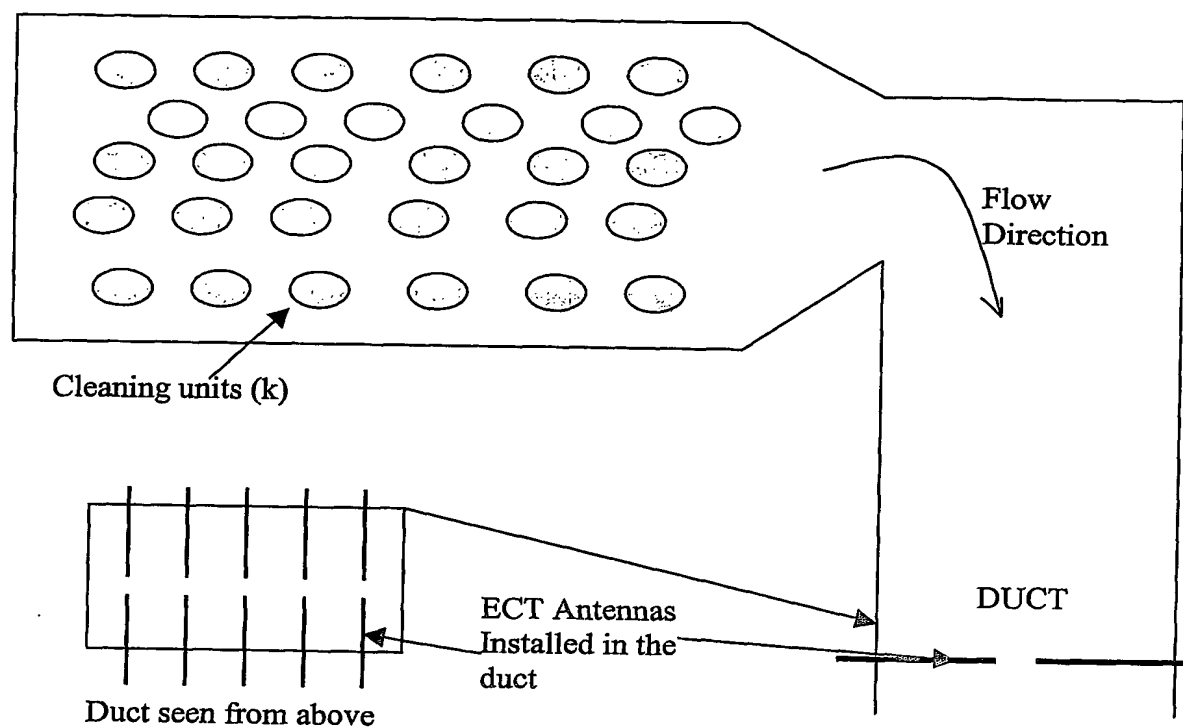
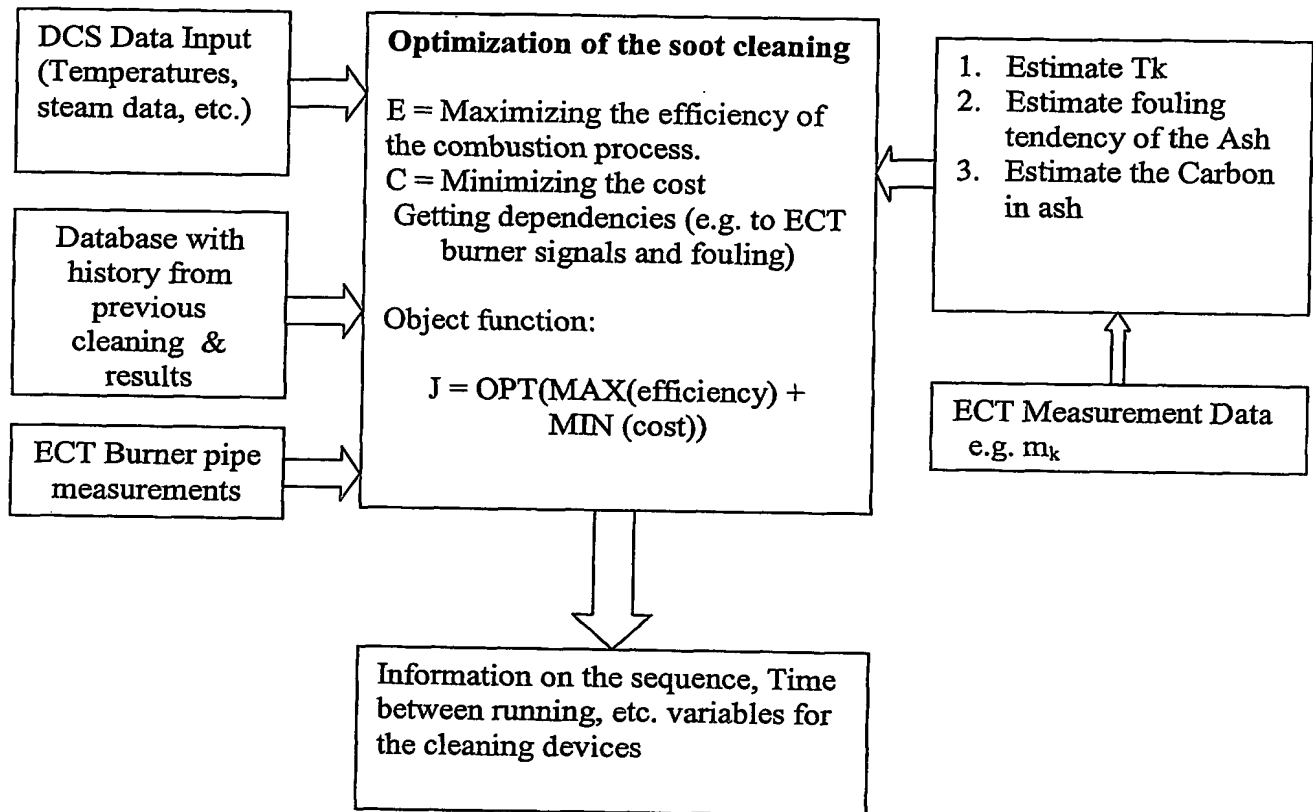


Fig. 5

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where:  $T_k$  = time elapsed between the last run of cleaning unit k  
 $m_k$  = particle mass flow when cleaner k is running

Fig. 6

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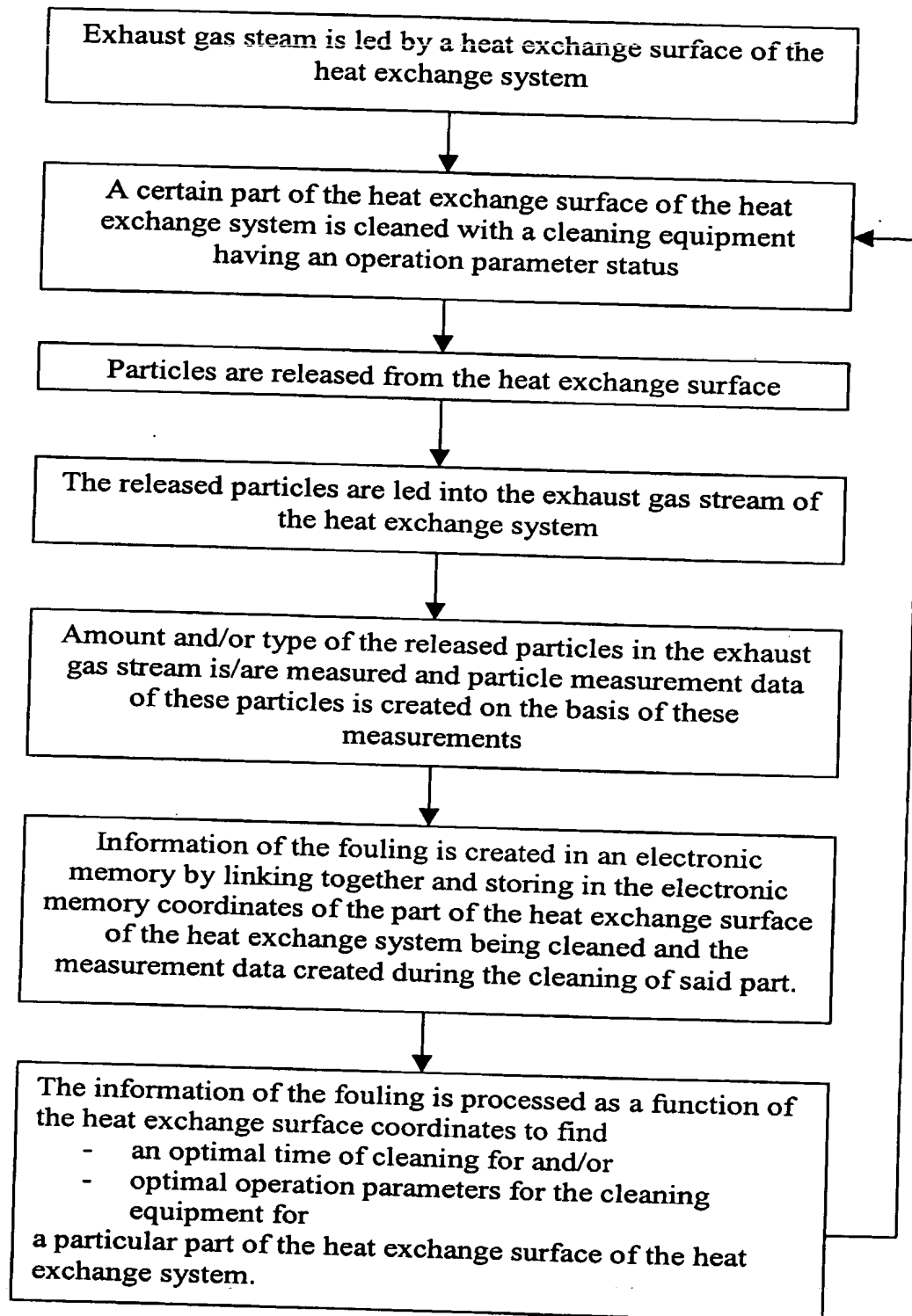


Fig. 7